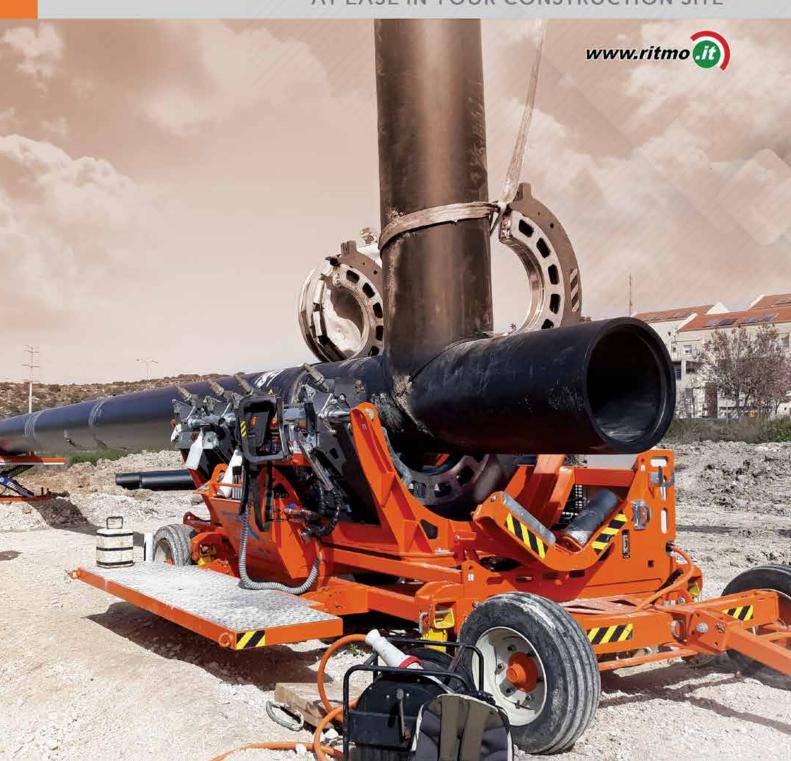


## PRODUCTS CATALOGUE

"AT EASE IN YOUR CONSTRUCTION SITE"





# Ritmo meets all your welding needs in your jobsite



The information and photos in this publication are not binding and RITMO S.P.A. is free to make any alterations without prior notice.



## DVANTAGE RITMO



#### RITMO WORLDWIDE

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

#### TRAINING

From many years now, we have decided that the best way to grant a client/ distributor a perfect knowledge of our products Is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

#### PRESALES TECHNICAL ASSISTANCE

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

#### **GLOBAL ADVICE**

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue. Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

#### AFTER SALES TECHNICAL ASSISTANCE

Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

#### **STARTING AND TESTING**

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.





This device is essential for supporting the pipes while they are being welded with the butt fusion machines. The roller minimizes pipe friction and drag force independently of the jobsite conditions.

- ROLLER 355 can sustain pipes up to Ø 355 mm 14" IPS. Easy to use and light
- ROLLER 1000 can sustain pipes from up to 1000 mm 36" DIPS. The structure is light, so it is easy to carry and can be disassembled and reassembled in a few steps. This feature allows to store up to eight rollers in a single pallet thus improving transportation and logistics. Another advantage is the misalignment of the rollers in order to move the pipe easily even with the presence of weld beads. Working range from Ø 315 to 1000 mm (10" DISP 36" DIPS).

#### STANDARD COMPOSITION

Complete roller with tools

#### **TECHNICAL FEATURES**

Rollers 355										
Working range	Ø 0 ÷ 355 mm; up to 14" IPS									
Dimensions	380 x 220 x 200 mm 14.9" x 8.6" x 7.9"									
Max pipe load (for single roller)	650 Kg (1433 lb)									
Weight	7,8 Kg (17.2 lb)									
Rollers 1000										
Working range	Ø 315 ÷ 1000 mm Ø 10" DIPS ÷ 36" DISP									
Dimensions	1040 x 600 x 320 mm 41" x 23.6" x 12.6"									
Weight	27 Kg (59.5 lb)									





## **HS ROLLERS**

HIGH STAND ROLLERS, this device is essential for supporting the pipes while they are being welded with the butt fusion machines. The rollers minimise pipe friction and drag force no matter which is the construction site condition. Special design for All Terrain / Trailer Line.



#### **HS ROLLERS 250**

Working range max:  $\emptyset$  250 mm (8" DIPS) Overall dimension (W x D x H):

1150 x 500 x 756 mm 45.3" x 19.7" x 29.7" Weight: 26 Kg 57.3 lb

Weight capacity: 500 Kg 1.100 lb





HS - ROLLERS 630

#### **HS ROLLERS 355**

Working range max: Ø 355 mm (14" IPS) Overall dimension (W x D x H): 1421 x 600 x 818 mm 55.9" x 23.6" x 32.2"

55.9" x 23.6" x 32.2" Weight: 33 Kg 72.8 lb

Weight capacity: 1000 Kg 2.200 lb

#### **HS ROLLERS 630**

Working range max: Ø 630 mm (24" DIPS) Overall dimension (W x D x H): 1766 x 800 x 982 mm 69.5" x 31.5" x 38.6"

Weight: 55 Kg 121.2 lb

Weight capacity: 2000 Kg 4.400 lb

#### **HS ROLLERS 1000**

Working range max: Ø 1000 mm (36" DIPS)

Weight: 140 Kg 309 lb

Weight capacity: 3000 Kg 6.600 lb

HS - ROLLERS 1000





## **BUTT FUSION MACHINES REFERENCE**



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WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	160
GAMMA 160		40	50	63	75	90	110	125	140	160																			
DELTA 160 M	32	40	50	63	75	90	110	125	140	160																			
DELTA 200 M				63	75	90	110	125	140	160	180	200																	
BASIC 160		40	50	63	75	90	110	125	140	160																			
BASIC 200				63	75	90	110	125	140	160	180	200																	
BASIC 250					75	90	110	125	140	160	180	200	225	250															
BASIC 315						90	110	125	140	160	180	200	225	250	280	315													
BASIC 355								125	140	160	180	200	225	250	280	315	355												
COMPACT 355								125	140	160	180	200	225	250	280	315	355												
BASIC 160 EASY LIFE		40	50	63	75	90	110	125	140	160																			
BASIC 200 EASY LIFE				63	75	90	110	125	140	160	180	200																	
BASIC 250 EASY LIFE					75	90	110	125	140	160	180	200	225	250															
BASIC 315 EASY LIFE						90	110	125	140	160	180	200	225	250	280	315													
BASIC 355 EASY LIFE								125	140	160	180	200	225	250	280	315	355												
DELTA 500 EASY LIFE												200	225	250	280	315	355	400	450	500									
DELTA 630 EASY LIFE															280	315	355	400	450	500	560	630							
DELTA 500												200	225	250	280	315	355	400	450	500									
DELTA 630															280	315	355	400	450	500	560	630							
DELTA 800																				500	560	630	710	800					
DELTA 1000																						630	710	800	900	1000			
DELTA 1200																							710	800	900	1000	1200		
DELTA 1600 ECO / 1600 HDR																								800	900	1000	1200	1400	16
DELTA 250 TRAILER / MANUAL					75	90	110	125	140	160	180	200	225	250															
DELTA 355 TRAILER DELTA 355 ALL TERRAIN								125	140	160	180	200	225	250	280	315	355												
DELTA 500 TRAILER DELTA 500 ALL TERRAIN												200	225	250	280	315	355	400	450	500									
REMEDY 500 FA														250	280	315	355	400	450	500									
DELTA 630 TRAILER DELTA 630 ALL TERRAIN													225	250	280	315	355	400	450	500	560	630							
DELTA 1000 TRAILER																315	355	400	450	500	560	630	710	800	900	1000			
REMEDY 1000 EL																315	355	400	450	500	560	630	710	800	900	1000			
DELTA DRAGON 250 CNC					75	90	110	125	140	160	180	200	225	250															
DELTA DRAGON 315 CNC						90	110	125	140	160	180	200	225	250	280	315													
WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	16

WORKING RANGE Ø CTS	1"	11/4"	11/2"	2"																												_
WORKING RANGE Ø IPS					1"	11/4'	1½"	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	42"	48"	52"	54"	63"
GAMMA 160					1"	11/4'	1½"	2"	3"	4"	5"																					
DELTA 160 M	1"	11/4"	11/2"	2"	1"	11/4'	1½"	2"	3"	4"	5"																					
DELTA 200 M								2"	3"	4"	5"	6"																		П		
BASIC 160 / BASIC 160 EASY LIFE					1"	11/4'	1½"	2"	3"	4"	5"																			П		
BASIC 200 / BASIC 200 EASY LIFE								2"	3"	4"	5"	6"																				
BASIC 250 / BASIC 250 EASY LIFE								2"	3"	4"	5"	6"	8"																			
BASIC 315 / BASIC 315 EASY LIFE									3"	4"	5"	6"	8"	10"																П		
BASIC 355 / BASIC 355 EASY LIFE										4"	5"	6"	8"	10"	12"	14"														П		
COMPACT 355										4"	5"	6"	8"	10"	12"	14"																
DELTA 500 / DELTA 500 EASY LIFE													8"	10"	12"	14"	16"	18"														
DELTA 630 / DELTA 630 EASY LIFE														10"	12"	14"	16"	18"	20"	22"	24"											
DELTA 800																			20"	22"	24"	26"	28"	30"								
DELTA 1000																					24"	26"	28"	30"	32"	34"	36"					
DELTA 48"																							28"	30"	32"	34"	36"	42"	48"			
DELTA 1600 ECO / DELTA 1600 HDR																									32"	34"	36"	42"	48"	52"	54"	63"
DELTA 250 TRAILER / MANUAL								2"	3"	4"	5"	6"	8"																			
DELTA 355 TRAILER DELTA 355 ALL TERRAIN										4"	5"	6"	8"	10"	12"	14"																
DELTA 500 TRAILER DELTA 500 ALL TERRAIN												6"	8"	10"	12"	14"	16"	18"	20"													
DELTA 630 TRAILER DELTA 630 ALL TERRAIN													8"	10"	12"	14"	16"	18"	20"	22"	24"											
DELTA 1000 TRAILER																14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"					
REMEDY 1000 EL																14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"					
WORKING RANGE Ø IPS					1"	11/4'	1½"	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	42"	48"	52"	54"	63"

WORKING RANGE Ø DIPS	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"
GAMMA 160	3"	4"															
DELTA 160 M	3"	4"															
DELTA 200 M	3"	4"	6"														
BASIC 160 / BASIC 160 EASY LIFE	3"	4"															
BASIC 200 / BASIC 200 EASY LIFE	3"	4"	6"														
BASIC 250 / BASIC 250 EASY LIFE	3"	4"	6"	8"													
BASIC 315 / BASIC 315 EASY LIFE	3"	4"	6"	8"	10"												
BASIC 355 / BASIC 355 EASY LIFE		4"	6"	8"	10"	12"											
COMPACT 355		4"	6"	8"	10"	12"											
DELTA 500 / DELTA 500 EASY LIFE				8"	10"	12"	14"	16"	18"								
DELTA 630 / DELTA 630 EASY LIFE					10"	12"	14"	16"	18"	20"							
DELTA 800									18"	20"	24"						
DELTA 48"												30"	36"	42"			
DELTA 1600 ECO / DELTA 1600 HDR												30"	36"	42"	48"	54"	60"
DELTA 250 TRAILER / MANUAL	3"	4"	6"	8"													
DELTA 355 TRAILER DELTA 355 ALL TERRAIN		4"	6"	8"	10"	12"	14"										
DELTA 500 TRAILER DELTA 500 ALL TERRAIN			6"	8"	10"	12"	14"	16"	18"	20"							
DELTA 630 TRAILER DELTA 630 ALL TERRAIN				8"	10"	12"	14"	16"	18"	20"	24"						
DELTA 1000 TRAILER							14"	16"	18"	20"	24"	30"	36"				
REMEDY 1000 EL							14"	16"	18"	20"	24"	30"	36"				
WORKING RANGE Ø DIPS	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"





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